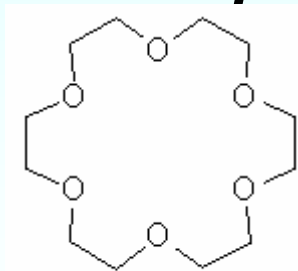




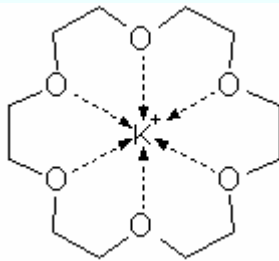
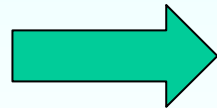
August 9, 2006 @ 6th Recontres du Vietnam, Hanoi

Calcium fluoride for studies of Neutrino and Dark matters
by Low Energy Spectrometer

Challenge on ^{48}Ca enrichment for CANDLES double beta decay experiment ~Separation with a crown ether~



18-crown-6-ether



Pedersen@1962

Cram&Lehn@1987

Nobel Prize



Ryuta Hazama
Hiroshima University



Double beta decay of ^{48}Ca

- Largest Q value (4.27 MeV)
 - next largest ^{150}Nd (3.3 MeV)
 - Large phase space factor
 - Least background (γ : 2.6 MeV, β : 3.3 MeV)

Isotope	^{48}Ca	^{76}Ge	^{82}Se	^{100}Mo	^{116}Cd	^{136}Xe	^{150}Nd
Q-value (MeV)	4.27	2.04	3.00	3.03	2.80	2.48	3.37
$G_{0\nu} \times 10^{-25}$ (year $^{-1}\text{eV}^{-2}$)	2.44	0.244	1.08	1.75	1.89	1.81	8.00

- Next generation
 - $M_\nu \propto 1/T^2 \propto M^2$ if background free
 - $M_\nu \propto 1/T^2 \propto M^4$ if background limited
- ^{76}Ge experiment (already seen backgrounds)
- ^{48}Ca (no backgrounds seen) **large Q value**

CANDLES III

CaF₂(pure) : 10 × 10 × 10cm³
60 Crystals (191kg)

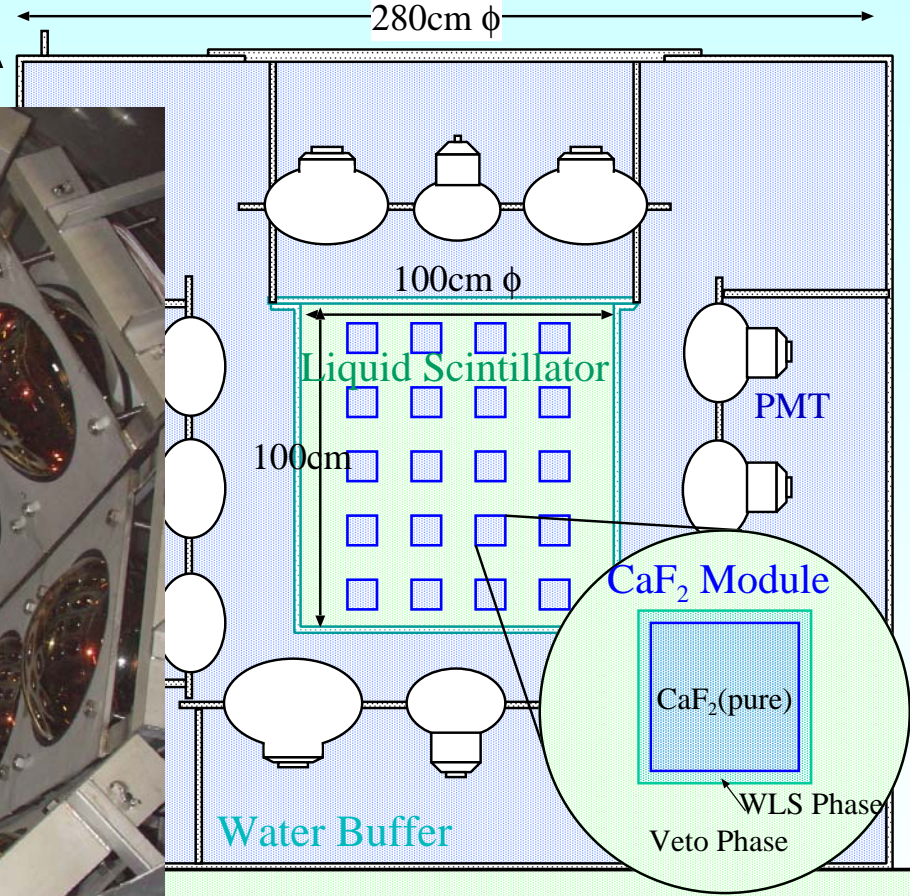
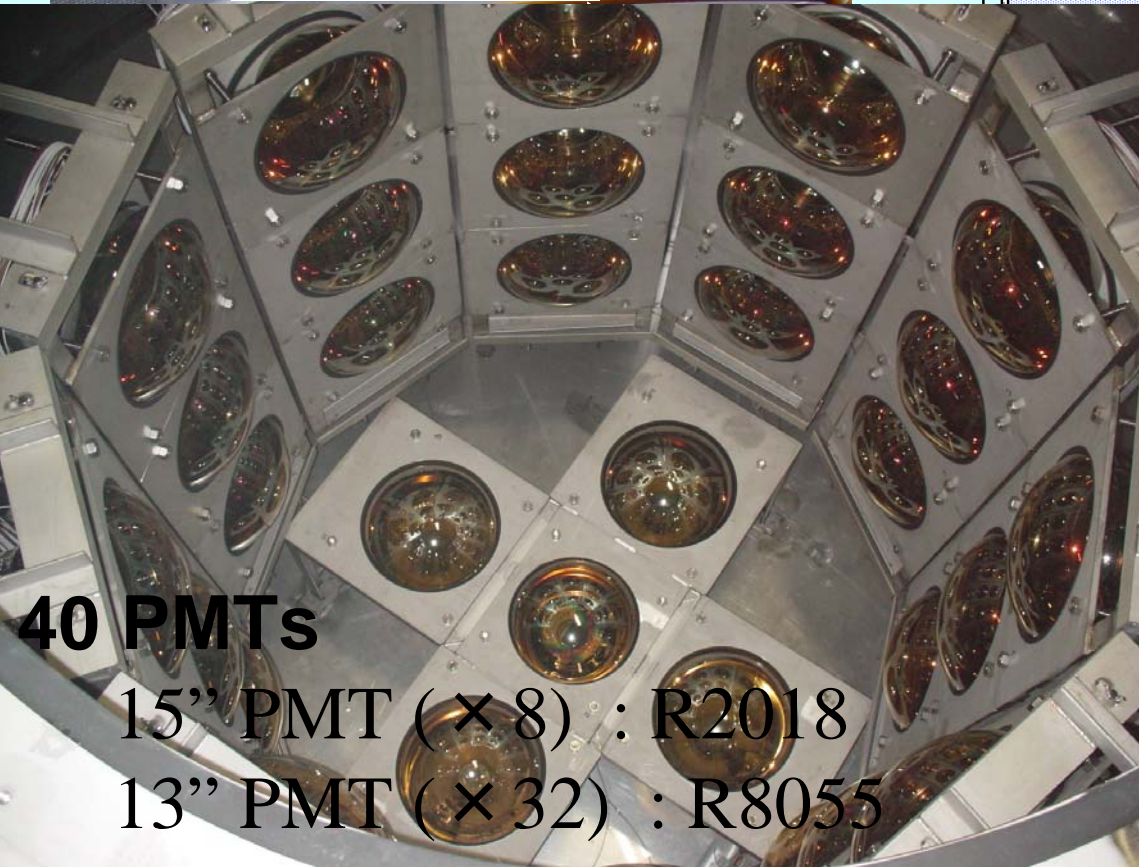
Liquid Scintillator

Wave Length Shifter

4 π Active Shield

UV
↓
visible

Outs **Inside View**



Different time constant
Undoped CaF₂ ~1 μ s
Liquid Scinti.~a few 10ns



Water Tank for CANDLES III

Mile stone

NPA 730 '04, 215

$$T_{1/2}^{0\nu\beta\beta} > 4.5 \times 10^{22} \text{ year (68 \% C.L.)}$$

$$> 1.4 \times 10^{22} \text{ year (90 \% C.L.)}$$

- ELEGANTS VI
 - World Best Value(^{48}Ca :6.4g) $\langle m_\nu \rangle < 7.2 \sim 44.7 \text{ eV (90 \% C.L.)}$
 - CANDLES I, II (proof of principle; 4π active & FWHM $\sim 4\%$ @ Q)
 - CANDLES III (construction completed @ Osaka lab.)
 - CaF_2 (10cm³) 200kg: sea level, 300 kg; Kamioka
 - $\sim 30 \mu\text{Bq/kg}$ for $\sim 0.5 \text{ eV}$
-
- CANDLES IV
 - 15cm³ cube (600 crystals) 6.4t(^{48}Ca :6kg); Kamioka
 - $\sim 3 \mu\text{Bq/kg}$ for $\sim 0.1 \text{ eV}$ in 6 years
 - CANDLES V
 - 100t; SNO or Kamland or ... for $\sim 30 \text{ meV}$ in 7 years

achieved



^{48}Ca enrichment

- Natural abundance
 - 0.187%
 - Enriched isotope
 - expensive (elemag. separator; calutrons)
 - ~200K\$/g
 - ~10g × 2 (in the world)
 - no gaseous compounds at room temp.
 - ~~Gas centrifuge~~







I							VIIIo	VIII						
I	II	III	IV	V	VI	VII	2							
H							He							
3	4	5	6	7	8	9	10							
Li	Be	B	C	N	O	F	Ne							
11	12	13	14	15	16	17	18							
Na	Mg	Al	Si	P	S	Cl	Ar							
19	20	21	22	23	24	25		26	27	28				
K	Ca	Sc	Ti	V	Cr	Mn		Fe	Co	Ni				
29	30	31	32	33	34	35	36							
Cu	Zn	Ga	Ge	As	Se	Br	Kr							
37	38	39	40	41	42	43		44	45	46				
Rb	Sr	Y	Zr	Nb	Mo	Tc		Ru	Rh	Pd				
47	48	49	50	51	52	53	54							
Ag	Cd	In	Sn	Sb	Te	I	Xe							
55	56	57	72	73	74	75		76	77	78				
Cs	Ba	*La	Hf	Ta	W	Re		Os	Ir	Pt				
79	80	81	82	83	84	85	86							
Au	Hg	Tl	Pb	Bi	Po	At	Rn							
87	88	89	104	105										
Fr	Ra	**Ac	Ku	Ns										
*	58	59	60	61	62	63	64	65	66	67	68	69	70	71
	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Td	Dy	Ho	Er	Tu	Yb	Lu
**	90	91	92	93	94	95	96	97	98	99	100	101	102	103
	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Bk	Fm	Md	No	Lr

Elements separated into isotopes with gas centrifuges - ■

A.I.Karchevski

$\beta\beta$ isotopes; ^{48}Ca , ^{96}Zr , ^{150}Nd etc.

Technologies for isotope production for Ca

<i>Separation technology</i>		<i>Field of use</i>	<i>Production per year</i>	<i>Cost</i>
Electromagnetic (mass-spectroscopy effect)		universal	tens of grams	high
Chemical & phys. processes (rectification, chem. exchange etc)		light elements	tons	low
Gas diffusion		elements forming gas compounds	thousands of tons	middle
Gas centrifuge		elements forming gas compounds	thousands of tons	low
Laser (optical) separation		elements having isotope shift of spectrum lines	kilograms	middle
Plasma ion-cyclotron effect (under developing – the USA, Russia)		universal	hundreds of kilograms	middle

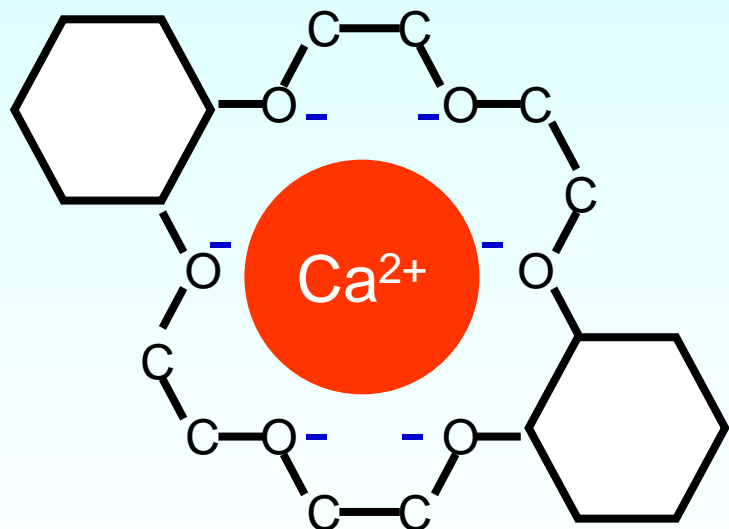
Find a cost-effective & efficient way of enrichment!!!

Unique Property of Crown Ether

Complexing of cations(anions) by neutral molecules is an uncommon phenomenon.

Stability is $\sim 10^4 \times$ no-ring(crown)

Crown Ether



Dicyclohexano
18-crown-6

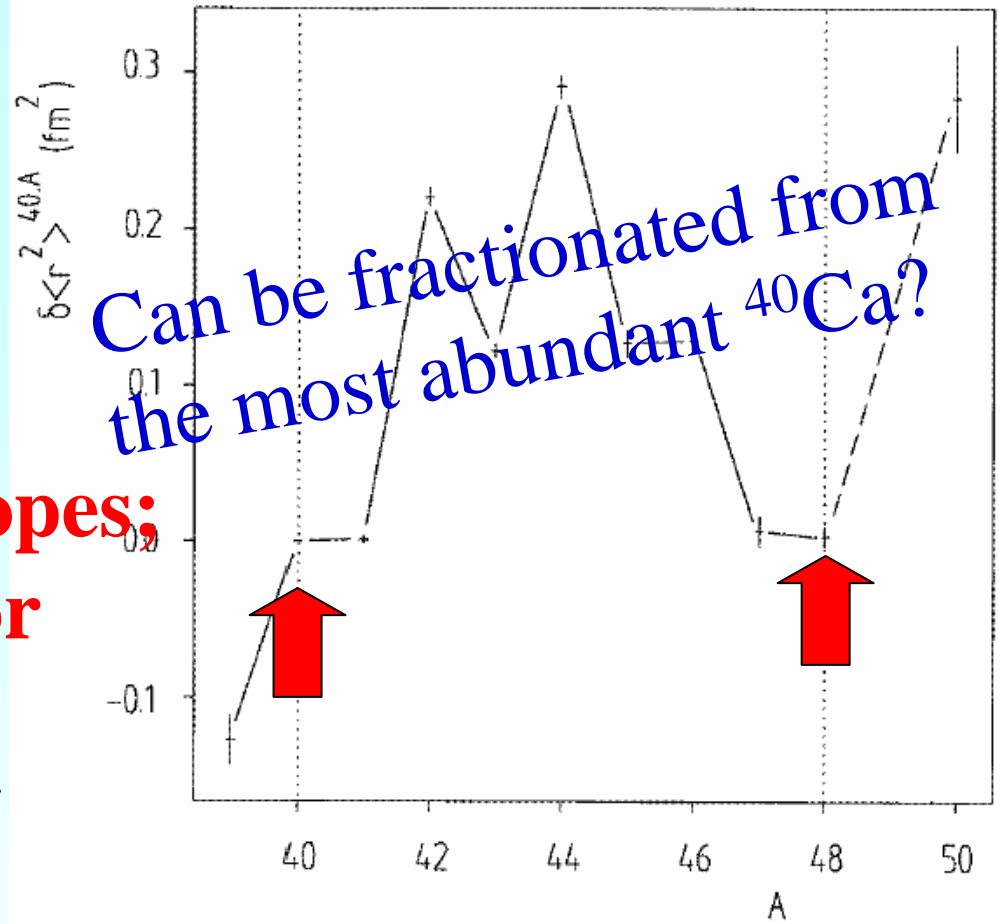
- Held by electrostatic attraction between negatively charged O^- of the C-O dipoles & cation (Ca^{2+})
- How well the cation fits into the crown ring
- Liquid(aq-salt)-liquid(org-crown) extraction in isotopic equilibrium

DC18C6

Total # of atoms in the ring

of oxygen atoms in the ring

The mean square Nuclear charge radius of Ca

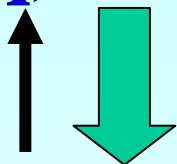
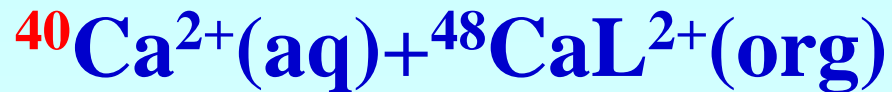


Two doubly magic isotopes;
A parabolic behavior

L.Vermeeren et al.,
J.Phys.G,22(1996)1517

Ca isotope	⁴⁰ Ca	⁴² Ca	⁴³ Ca	⁴⁴ Ca	⁴⁶ Ca	⁴⁸ Ca
abundance (%)	96.9	0.65	0.135	2.09	0.004	0.187

Ca Isotope effects ~ Separation Principle



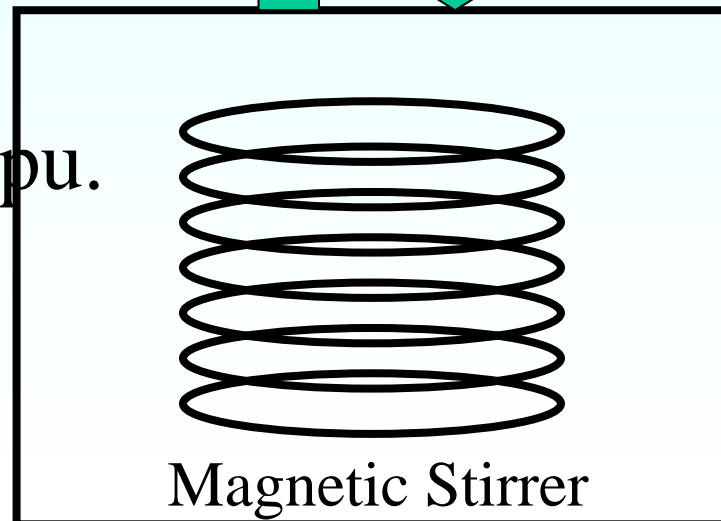
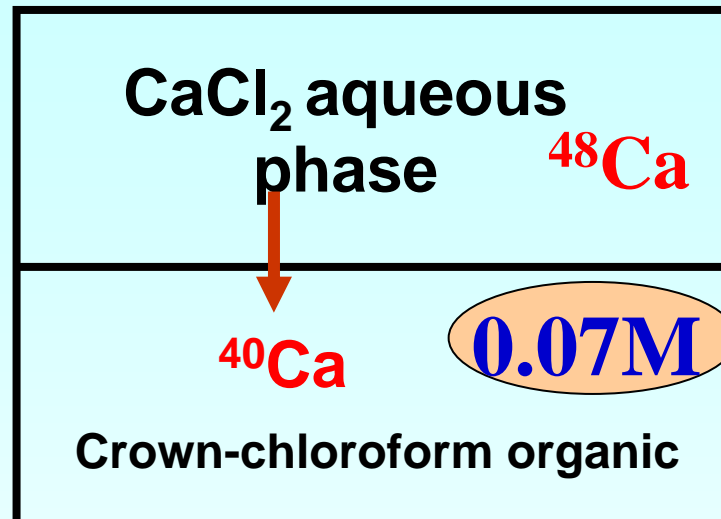
DC18C6: Aldrich Chemical, 98.0%

CHCl_3 : Nakarai Tesque, 99.0%

CaCl_2 : Nakarai Tesque, 95.0%

Solvent Extraction process

1. vacant extraction to reduce impu.
2. mixed & stirred for 1 hour
3. standing for 1 hour @ 7°C
4. LLE iterated 6 times



Major background molecular ions formed from the Ar Plasma, nebulized water and dissolved/contained air.

Mass	Molecular ion	isotopic ratio(%)	required resolution
40	$^{40}\text{Ca}^+$	99.941	-
40	$^{40}\text{Ar}^+$	99.6	192498 X
42	^{42}Ca	0.647	-
42	H_2^{40}Ar	99.57	2162 ←
43	^{43}Ca	0.135	-
43	$^{86}\text{Sr}^{2+}$	9.86	10392
43	$^{42}\text{CaH}^+$	0.6469	5597
43	$^{40}\text{Ar}3\text{H}$	0.0298	1683
44	^{44}Ca	2.086	-
44	$^{88}\text{Sr}^{2+}$	82.58	16448 X
44	CO_2	98.43	1280
44	$^{14}\text{N}_2^{16}\text{O}$	-	-
48	^{48}Ca	0.187	-
48	^{48}Ti	73.8	10457 Enemy
48	$^{36}\text{Ar}^{12}\text{C}$	0.333	2447 ←

$m/z=$

Max resolution = 12000

How to measure ^{40}Ca ?

1. TIMS (TRITON Thermo Electron)

No-Ar

Only four TRITONs in Japan

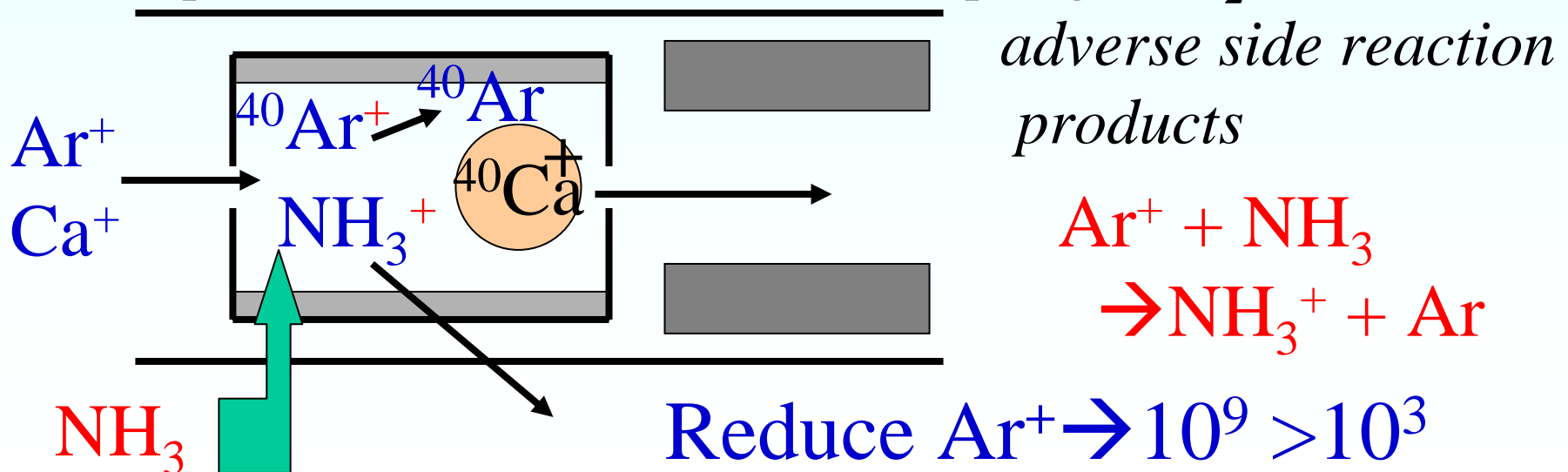
2. Reaction (collision)-cell ICPMS

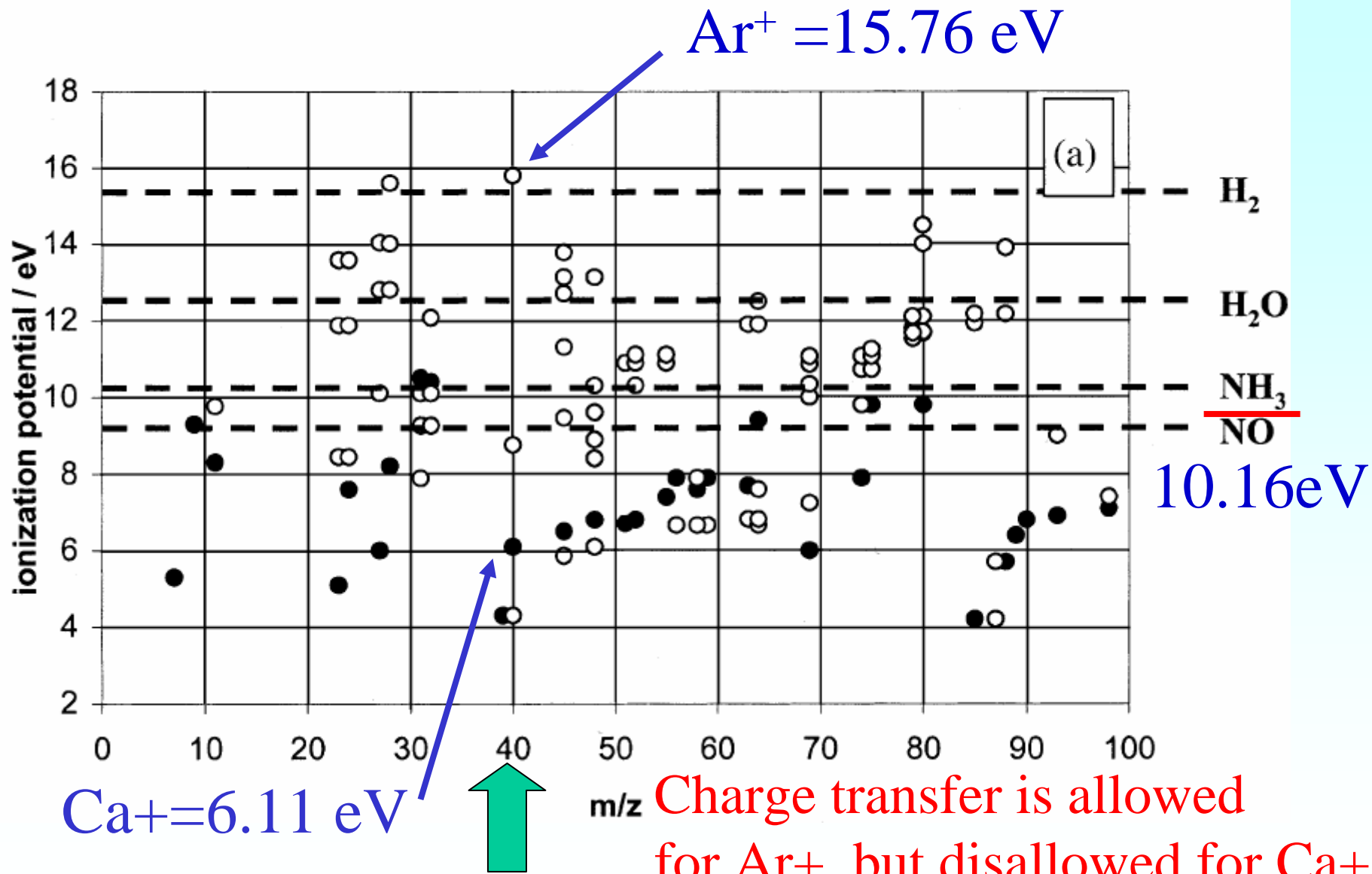
Perkin Elmer ELAN-DRCII@Kochi Univ.

Q inside reaction-cell allows use of ammonia

→ can avoid interference of Ar by **reaction-gas**

Simple collision-cell must use simple gas (H_2 , He) to limit





Ar⁺ = 15.76 eV

(a)

H₂

H₂O

NH₃

NO

10.16 eV

ionization potential / eV

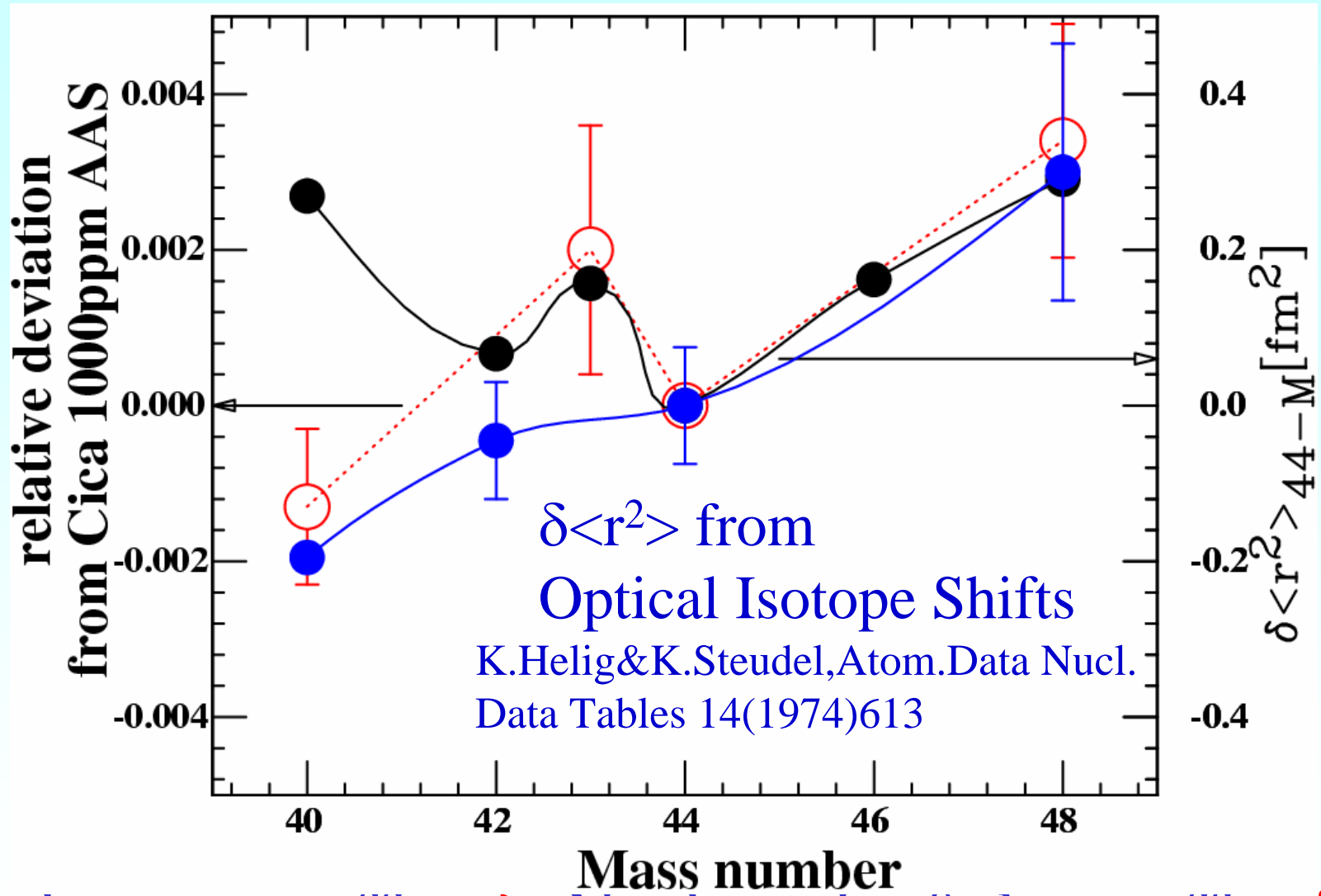
m/z

Ca⁺ = 6.11 eV

Charge transfer is allowed for Ar⁺, but disallowed for Ca⁺

Ca(6.11 eV) < NH₃(10.16 eV) < Ar(15.76 eV)

^{40}Ca , ^{48}Ca are doubly magic \rightarrow A parabolic behavior



Nuclear mass effect $>$ Nuclear size&shape effect!!!

This is crucial asset to realize ^{48}Ca enrichment (from ^{40}Ca)

How small?

Evaluate each isotope effects by 3 measured $\varepsilon(=1-\alpha)$

Bigeleisen theory

$$\varepsilon_{40-48}, \varepsilon_{43-48}, \varepsilon_{44-48}$$

$$\varepsilon_{43-48} = a(\Delta M/MM')_{43-48} + b\delta\langle r^2 \rangle_{43-48} + (\ln K_{hf})_{43}$$

Nuclear mass effect Nuclear size&shape effect Hyperfine splitting(spin)

	CaLCl ₂	SrLCl ₂	CrLCl ₃
	$b\delta\langle r^2 \rangle / [a(\Delta M/MM')]$		$\ln K_{hf} / [a(\Delta M/MM')]$
⁴⁰ Ca— ⁴⁸ Ca	<u>0.02±0.48</u>	field shift effect is small!	
⁴⁴ Ca— ⁴⁸ Ca	0.62±1.31		-
⁴³ Ca— ⁴⁸ Ca	0.22±0.88		0.64±1.35
⁵⁰ Cr— ⁵² Cr	<u>1.12±2.79</u>	almost identical-effect	
⁵⁴ Cr— ⁵² Cr	-2.81±5.97		-
⁵³ Cr— ⁵² Cr	-2.05±8.94		-0.83±6.17

~~If the field shift effect is dominant, this method is not effective for Ca.~~

Comparison

Table 1: Summary of previously achieved(measured:known) calcium enrichment. LLC(liquid-liquid chromatography), DC18C6((polyether)dicyclohexyl 18-crown-6), HDEHP(di(2-ethylhexyl) orthophosphoric acid), SLC(solid-liquid-chromatography), LIS(laser isotope separation), MCIRI(Magnetic Cyclotron Ion Resonance of Isotopes)

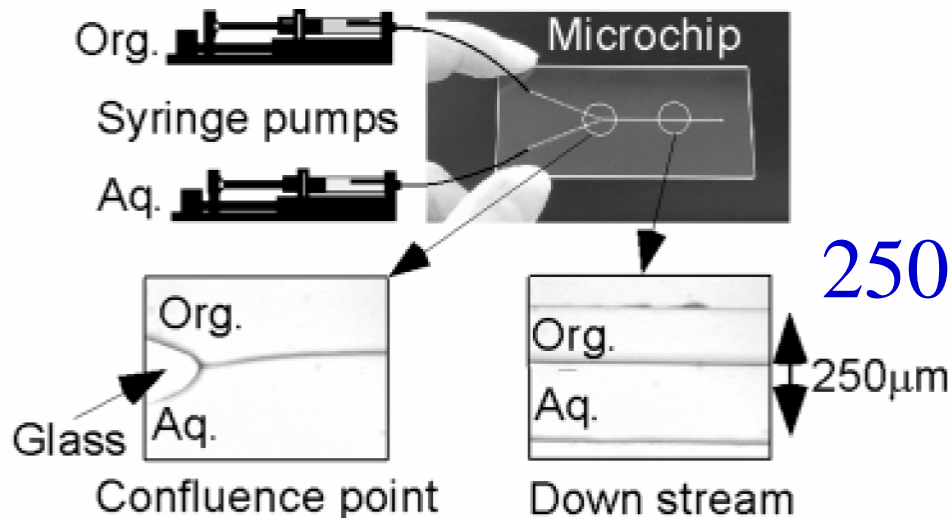
	separation factor	process	ref.(manufacturer)
1.0020	1.012 ± 0.005 (α_{42}^{48})	LLC(DC18C6)	Osaka RI-center and WERC
1.0028	1.014 ± 0.006 (α_{43}^{48})	LLC(DC18C6)	Osaka RI-center and WERC
1.0010	$1.0080 \pm 0.0016^\dagger$ (α_{40}^{48})	LLC(DC18C6)	[1]
1.0007	1.0029 ± 0.0006 (α_{44}^{48})	LLC(HDEHP)	[2]
	1.0013 ± 0.0003	LLC(amalgam(Hg))	[3]
	$1.000043 \sim 1.000034$	SLC(ion-exchange)	[4]resin(Dowex)
	1.00026 (α_{40}^{47})	SLC(ion-exchange)	[5]resin(Dowex)
	1.00021 (α_{40}^{44})	SLC(ion-exchange)	[6]resin(Dowex)
1.0010	1.00087 ± 0.00008 (α_{40}^{48})	SLC(ion-exchange)	[7]NH ₄ α -hydroxyisobutyrate&(Dowex)
	1.0041 ± 0.0004 (α_{40}^{44})	SLC(ion-exchange)	[8] iminodiacetate&resin(ANKB-50)
	$1.00013 \sim 1.00087^\ddagger$	SLC(ion-exchange)	[9](TIT)resin(PK-1),Counter-Current
	$1.00016 \sim 1.00037$ (α_{40}^{48})	SLC(ion-exchange)	[10](Sophia) resin(Asahi LS-6)
	1.00018 (α_{40}^{48})	SLC(ion-exchange)	[11]resin(AG50WX4)
	$1.00049 \sim 1.00013$ (α_{40}^{44})	SLC(ion-exchange)18C6	[12]resin(AG50WX4)
1.0010	1.0039 ± 0.0002 (α_{40}^{44})	SLC(cyptand _B .2.2)	[13]
1.0006	1.0025 ± 0.0003 (α_{40}^{44})	SLC(18C6)	[13]
	1.00011 ± 0.00003 (α_{40}^{44})	SLC(iminodiacetate)	[13]
1.0009	1.0035 ± 0.0003 (α_{40}^{44})	SLC(18C6+dimethylsulfoxide)	[14]
1.0006~1.0013	$1.0045 \sim 1.0104$ (α_{40}^{48})§	SLC(eryptand _B .2.2)	[15]
	-	LIS(LLNL)	a few \$/mg(¥1M/kg) for ⁴³ Ca [16]
	20%	MCIRI	5kg/day→10g/day(0.7K\$/g)* [17]
	65.3~95.7%	carbonate or oxide	TRACE Science Int. [18]
	6%‰ (α_{40}^{44})	chemical diffusion [†]	[19]

Preliminary

Need to verify by precise TIMS & More iterate LLE

~800 iteration
0.187 → 2.0%

[†] 0.185% → 10% for 1kg/yr by Counter current distribution method.
[‡] 0.185% → 0.226%[‡] after 5 weeks, yielding 144mg of the enriched calcium(1.4g/yr).
[§] In a preliminary experiment, they could isolate 30mg of calcium in which ⁴⁸Ca was enriched by 3.3 % at 0°C from 210mg of natural abundant calcium.
* This corresponds to 3.7kg/yr(¥0.7M/kg). Current cost of product at “electromagnetic”(aka calutrons at ORNL) separation ~200K\$/g(¥200M/kg) .



Macro) 10cm cube
 $S/V \sim 0.6/cm$

250 μm wide, 100 μm deep,
 and 3cm length
 $S/V \sim 80/cm$

No-stirring, Fast!!

Fig. 1 Photographs showing glass microchip and liquid-liquid interface formed inside the microchannel.

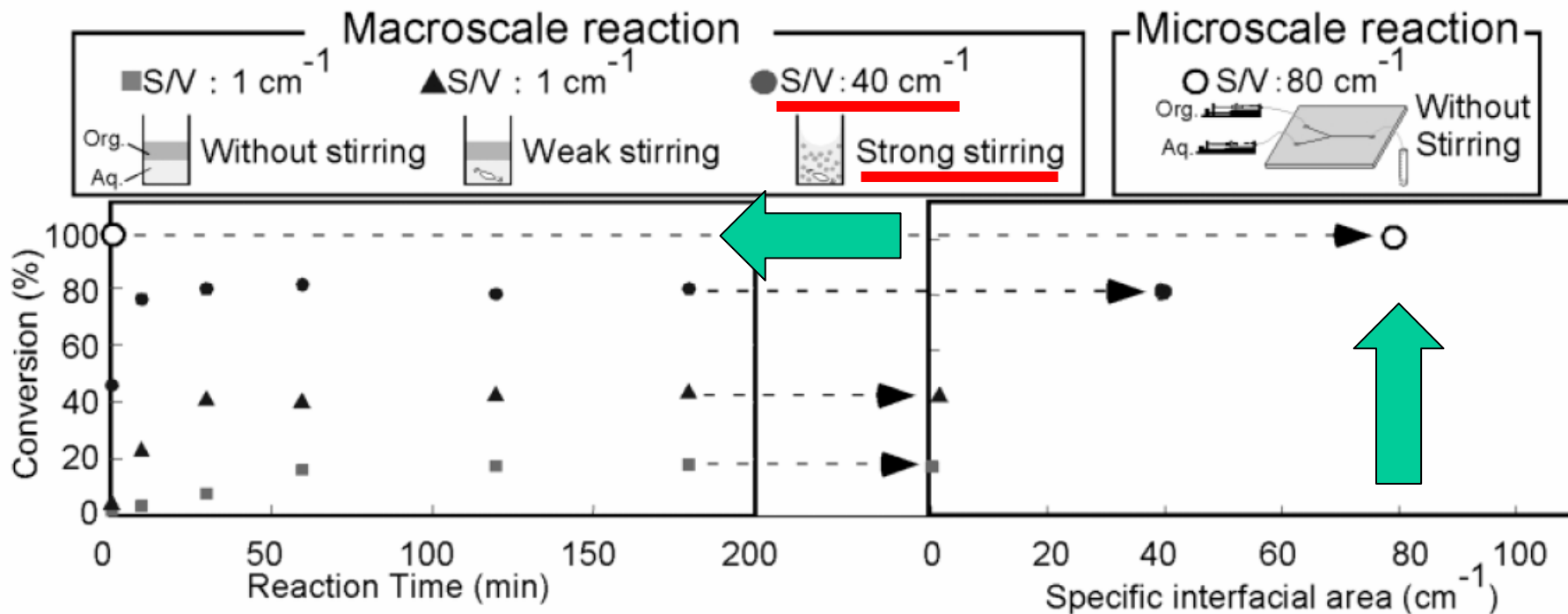
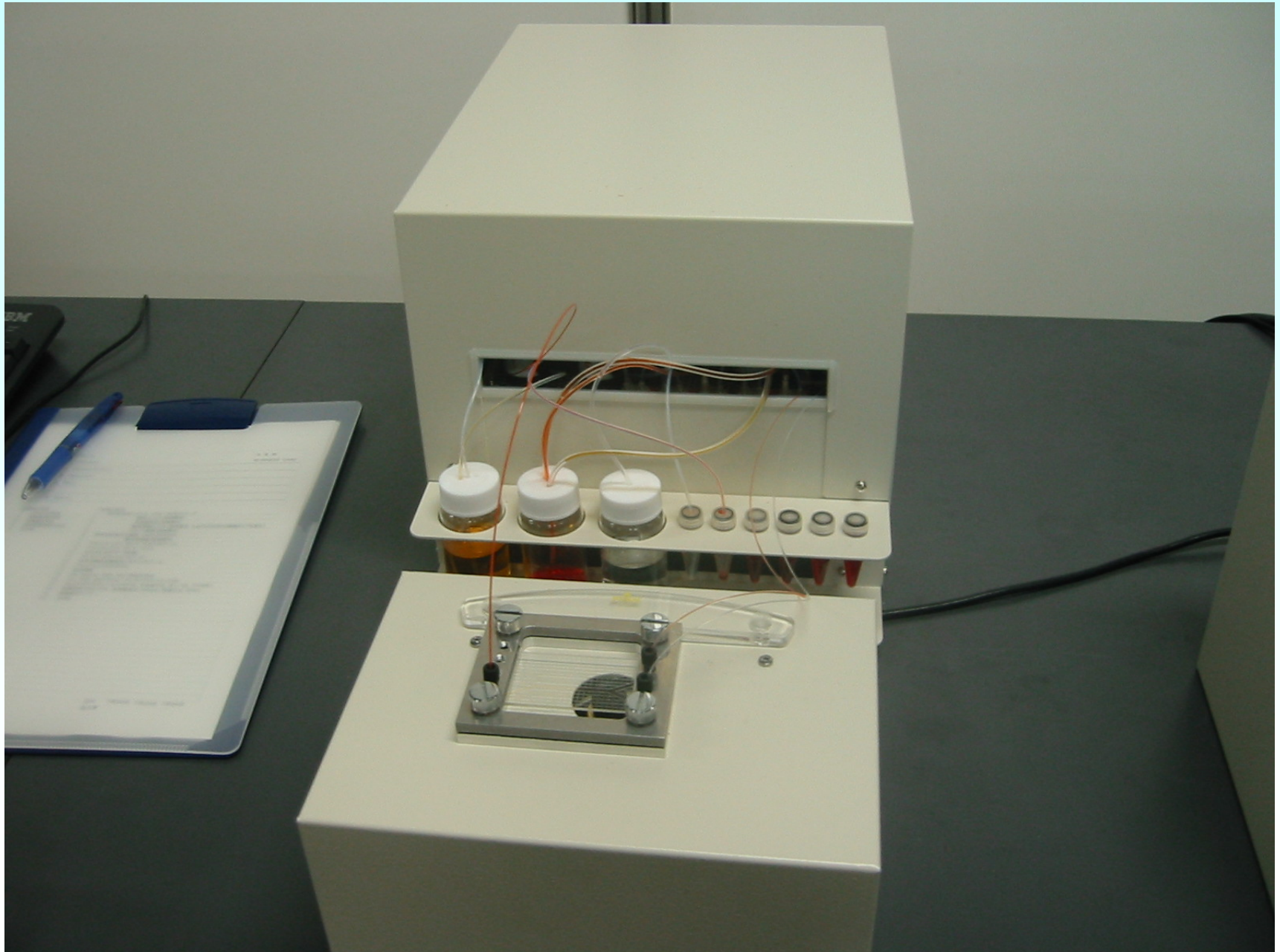
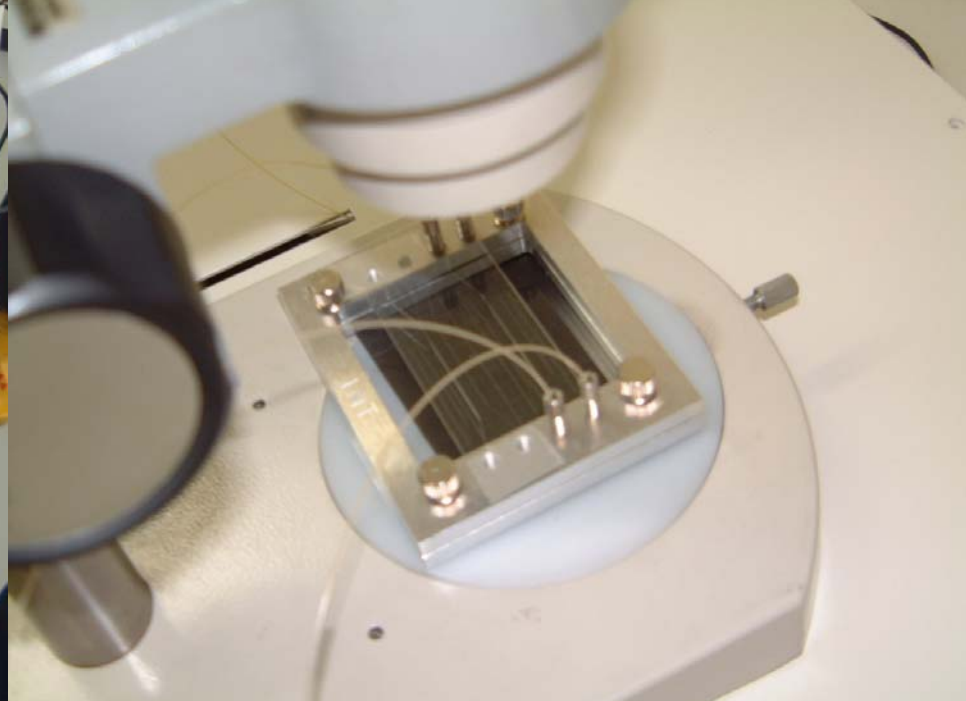
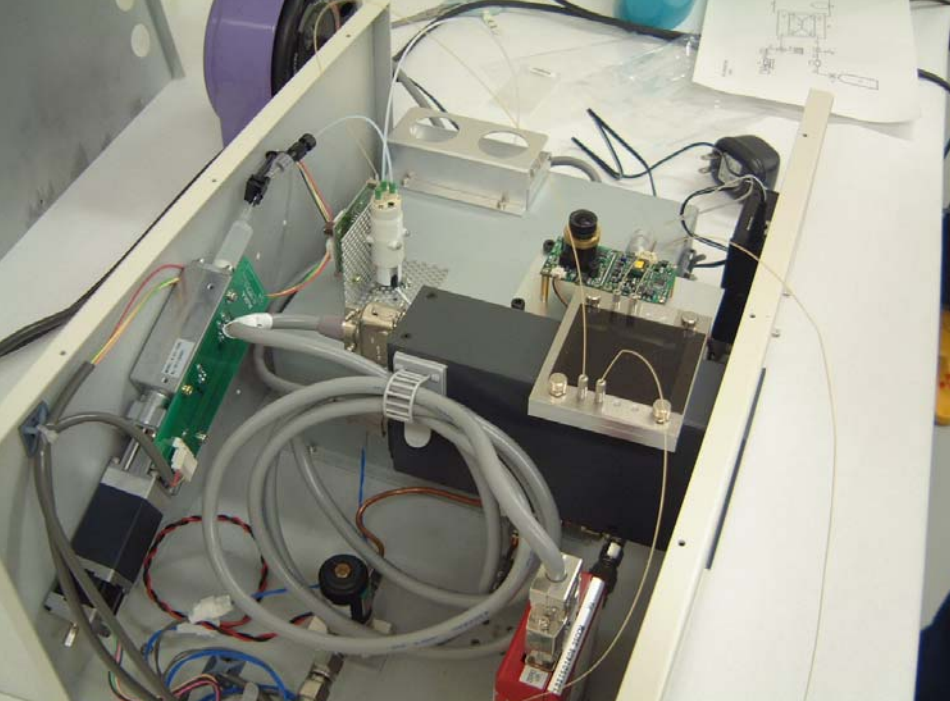


Fig. 3 Reaction conditions and results obtained with phase transfer diazocoupling reaction under microscale and macroscale conditions.

Microchip with Holder





Summary

- CANDLES III construction almost completed.
- The **preliminary largest separation factor** of Ca by LLE using DC18C6 is suggested. **This still needs to be checked** by TIMS, temp. & concentration dependence.
- We evaluated each contribution ratio of the field shift/hyperfine splitting shift effect to the mass effect of Ca for the 1st time.
The contribution of the field shift effect is small, especially for ^{40}Ca - ^{48}Ca , compared with Cr.
- These indications are promising towards the mass production of enriched ^{48}Ca by the chemical separation method with the help of resins and/or microchannel chip.

November 22(Tuesday) - 23(Wednesday), 2005 Osaka, Japan

[Top](#) [Announcement](#) [Program](#) [Workshop site](#) [Organizer](#) [Contact](#)

- October 19: [1st announcement](#), update program pages
- November 22: [Program and Participant List](#)
- November 19: [Workshop Poster](#)
- November 19: [Workshop Poster1](#), program

Motivation and scope

Neutrino mass is a key issue of current neutrino physics. Double beta decay may be the only probe presently able to access small neutrino masses with sensitivity down to ~ 0.03 eV, inferred from neutrino oscillation experiments. Actually, observation of neutrinoless double beta decay would identify a Majorana-type electron neutrino with a non-zero effective mass. Now the widest variety of stable isotopes are mainly produced at electromagnetic separators and gas centrifuges. Flexible highly efficient centrifugal technology is only possible for those elements (about 20) which have gaseous compounds at room temperature. Therefore, these methods cannot meet the production of some double beta decay isotopes such as ^{48}Ca , ^{96}Zr and ^{150}Nd etc. The workshop will provide wide ranging opportunities for scientists and engineers in various fields working not only on isotope effects in physics, chemistry, and engineering but also applications of isotopes in various fields in order to exchange new ideas, share current knowledge and present new results.



Topics:
Double beta decay
Isotope Science/Engineering
Mass Spectroscopy
Geochemistry, etc

Speakers:
R. Hazama, T. Kishimoto, I. Ogawa, A. Hibara,
N. Ishihara, K. Takeshita, Y. Murakami, M. Tanimizu,
K. Matsuoka, E. Matsumoto, Y. Fujii, K. Komura,
Y. Sakuma, S. Umehara, M. Miyabe, Y. Hirano
H. Niki, U. Tanaka,